

# INSTALLATION & SERVICE MANUAL

## MANUFACTURED HOME (MOBILE HOME)

### GAS WATER HEATER

#### ▲ WARNING

If the information in these instructions is not followed exactly, a fire or explosion may result causing property damage, personal injury or death.

#### FOR YOUR SAFETY

Do not store or use gasoline or other flammable, combustible, or corrosive vapors and liquids in the vicinity of this or any other appliance.

#### WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any telephone in your building.
- Immediately call your gas supplier from a neighbor's telephone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

Installation and service must be performed by a qualified installer, service agency or the gas supplier.

For your family's comfort, safety and convenience, we recommend this water heater be installed and serviced by a plumbing professional.

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### GENERAL INFORMATION

This gas-fired water heater is design certified by underwriter's laboratories in accordance with the HUD Manufacturer Home Construction and Safety Standard, Title 24, part 3280.

The warranty for this water heater is in effect only when the water heater is installed, adjusted, and operated in accordance with these Installation and Operating Instructions. The manufacturer will not be liable for any damage resulting from alteration and/or failure to comply with these instructions.

This water heater must be installed in accordance with local codes. In the absence of local codes, it must be installed in compliance with The Federal Manufactured Home Construction and Safety Standard Title 24 CFR, part 3280 or CAN/CSA Z240 MH series, mobile home. In the absence of such standard, The Standard for mobile Homes (ANSI/NFPA No. 601B-1977).

This water heater is designed certified for installation in a manufactured home (mobile home) only and must be installed in an enclosure that will completely separate the water heater combustion and venting systems from its interior. The water heater enclosure access door must be on the outside wall of the manufactured home (mobile home) only. Access to the water heater enclosure from the inside of the manufactured home (mobile home) is not permitted.

ULA International has tested a representative sample of this water heater design for its safety of operation. The ULA listing of this water heater includes the field installation of the following components: roof jack, leg enclosure (optional), air intake tube (optional), and heater tie down materials. These components for field installation may have been shipped with this heater and must be installed according to the instructions (see page 8). No other components are approved for use with this water heater.

This water heater has been designed and certified for the purpose of heating potable water. The installation and use of this water heater for any purpose other than the heating of potable water may cause damage to the water heater, create a hazardous condition, and nullify the warranty.

#### ▲ CAUTION

Incorrect operation of this appliance may create a hazard to life and property and will nullify the warranty.

Do not use this appliance if any part has been submerged in water. You should contact the plumbing professional who installed the water heater to inspect the appliance and to replace any part of the control system including the combination gas control which has been submerged in water.

#### ▲ DANGER

Do not store or use gasoline or other flammable, combustible, or corrosive vapors and liquids in the vicinity of this or any other appliance.

#### IMPORTANT

Before proceeding, please inspect the water heater and components for possible damage. **DO NOT** install any damaged components. If damage is evident then please contact the supplier where the water heater was purchased or the manufacturer listed on the rating plate for replacement parts.

This water heater has been manufactured for operation at altitudes from sea level to 2000 feet (610m) (unless otherwise specified on the water heater rating plate). For use of this appliance at an elevation greater than 2000 feet (610m), contact the dealer or manufacturer listed on the rating plate for information on any necessary modification. Uncorrected operation of this appliance may create a hazard to life and property.

Make sure that you check the rating plate and combination gas control on the water heater to be certain that the type of gas being supplied corresponds with the marking on the rating plate and combination gas control.

A sacrificial anode is used to extend tank life. The removal of this anode, for any reason, will nullify the warranty. In areas where water is unusually active, an odor may occur at the hot water faucet due to a reaction between the sacrificial anode and the impurities in the water. If this should happen, an alternative anode may be purchased from the supplier that installed this water heater. This will minimize the odor while protecting the tank. Additionally, the water heater should be flushed with appropriate dissolvers to eliminate any bacteria.

## INSTALLATION

### Locating The Water Heater

#### WARNING

Water heaters are heat producing appliances. To avoid damage or injury there shall be no materials stored against the water heater or vent-air intake system and proper care shall be taken to avoid unnecessary contact (especially by children) with the water heater and vent-air intake components. **UNDER NO CIRCUMSTANCES SHALL FLAMMABLE MATERIALS, SUCH AS GASOLINE OR PAINT THINNER BE USED OR STORED IN THE VICINITY OF THIS WATER HEATER, VENT-AIR INTAKE SYSTEM OR IN ANY LOCATION FROM WHICH FUMES COULD REACH THE WATER HEATER OR VENT-AIR INTAKE SYSTEM.**

This water heater shall NOT be installed in any location where gasoline or flammable vapors are likely to be present, unless the installation is such to eliminate the probable ignition of gasoline or flammable vapors.

The location of this water heater is of the utmost importance. Before installing this water heater, you should read the Installation section of these instructions. **DO NOT** locate the water heater where water lines could be subjected to freezing temperatures. Make sure the cold water pipes are not located directly above the gas control so that condensate during humid weather does not drip on the controls.

Water heater corrosion and component failure can be caused by the heating and breakdown of airborne chemical vapors. Examples of some typical compounds that are potentially corrosive are: spray can propellants, cleaning solvents, refrigerator and air conditioning refrigerants, swimming pool chemicals, calcium and sodium chloride, waxes and process chemicals. These materials are corrosive at very low concentration levels with little or no odor to reveal their presence. **NOTE: DAMAGE TO THE WATER HEATER CAUSED BY EXPOSURE TO CORROSIVE VAPORS IS NOT COVERED BY THE WARRANTY. DO NOT OPERATE THE WATER HEATER IF EXPOSURE HAS OR WILL OCCUR. DO NOT STORE ANY POTENTIALLY CORROSIVE COMPOUNDS IN THE VICINITY OF THE WATER HEATER.**

For exact venting specifications, please consult the Venting section, located on page 3, of these Installation and Operating Instructions.

#### WARNING

Liquefied petroleum gases/propane gas are heavier than air and will remain at floor level if there is a leak. Basements, crawl spaces, closets and areas below ground level will serve as pockets for accumulation of leaking gas. Before lighting, smell all around the appliance area for gas. Be sure to smell next to the floor.

#### WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any telephone in your building.
- Immediately call your gas supplier from a neighbor's telephone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

#### WARNING

#### DO NOT ATTEMPT TO LIGHT ANY GAS APPLIANCE IF YOU ARE NOT CERTAIN OF THE FOLLOWING:

- Liquefied petroleum gases/propane gas and natural gas have an odorant added by the gas supplier that aids in detection of the gas.
- Most people recognize this odor as a "sulfur" or "rotten egg" smell.
- Other conditions, such as "odorant fade" can cause the odorant to diminish in intensity, or "fade", and not be as readily detectable.
- If you have a diminished sense of smell, or are in any way unsure of the presence of gas, immediately contact your gas supplier from a neighbor's telephone.
- Gas detectors are available. Contact your gas supplier or plumbing professional for more information.

This water heater must be located in an area where leakage of the tank, water line connections, or the combination temperature and pressure relief valve will not result in damage to the area adjacent to the water heater or to lower floors of the structure. When such locations cannot be avoided, a suitable drain pan must be installed under the water heater. The drain pan must be no greater than 1-½ inches (3.8 cm) deep and have a minimum length and width of at least 4 inches (10.2 cm) measured from the jacket of the water heater. The drain pan, as described above, can be purchased from your plumbing professional. The drain pan must be piped to an adequate drain. The piping must be at least ¾ inch (1.9 cm) in diameter and pitched for proper drainage.

It is recommended that a minimum clearance of 4 inches (10.2 cm) be provided on the side of the water heater for servicing and maintenance of the combination temperature and pressure relief valve.

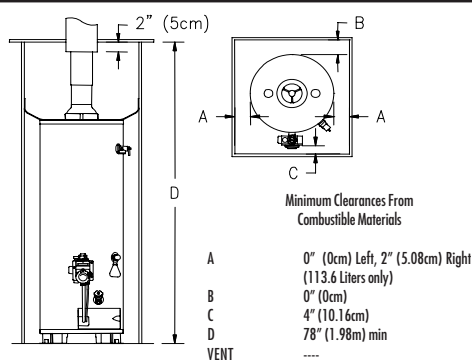
## MINIMUM CLEARANCES

#### WARNING

Failure to adhere to these installation and operating instructions may create a hazard to life and property and will nullify the warranty.

This installation shall allow access to the front of the water heater and adequate clearance shall be provided for servicing and operating this water heater. The water heater may be installed on either a combustible or non-combustible floor. If the water heater is to be installed directly on carpeting, it shall be installed on top of a metal or wood panel (or equivalent) extending beyond the full width and depth of the appliance by at least 3 inches (7.6 cm) in any direction or, if the appliance is to be installed in an alcove or closet, the entire floor shall be covered by the panel.

Figure 1



## VENTING

### WARNING

The vent system must be installed properly. Failure to properly install the vent system could result in property damage, personal injury, or death.

Make certain the flue baffle is in place and centered in flue tube. Place the draft diverter over the flue opening at the top of the water heater by inserting the tips of the draft diverter legs into the four (4) holes provided in the water heater top. Cut a 7 1/4 inch (18.5cm) diameter hole in the ceiling and roof directly above the flue of the water heater. Center the water heater beneath the 7 1/4 inch (18.5cm) diameter holes in the roof and ceiling for proper alignment of the draft diverter and roof jack vent. Apply non-hardening mastic on the roof, around the previously cut hole, to form a weather seal with the flashing of the gas vent roof jack assembly. Insert gas vent roof jack assembly from above and fasten the flashing to the roof through the pre-punched holes in the flashing. **Note: Only the roof jacks listed in Figure 4 can be used on this water heater.** Apply additional non-hardening mastic to complete the weather seal. Slip the 3inch (7.62cm) vent connector extension that is shipped telescoped, into the gas vent roof jack assembly down onto the draft diverter that is secured to the top of the water heater and fasten with the two (2) sheet metal screws provided.

## COMBUSTION AIR SUPPLY

### WARNING

Liquefied petroleum gases/propane gas are heavier than air and will remain at floor level if there is a leak. Basements, crawl spaces, closets and areas below ground level will serve as pockets for accumulation of leaking gas. Before lighting, smell all around the appliance area for gas. Be sure to smell next to the floor.

#### WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any telephone in your building.
- Immediately call your gas supplier from a neighbor's telephone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

**DO NOT OPERATE APPLIANCE UNTIL LEAKAGE IS CORRECTED!**

### IMPORTANT

The flow of combustion and ventilating air must not be obstructed.

All combustion air must be supplied from outdoors by one of the following installation methods and as illustrated in (Figure 4). The flow of combustion and ventilating air must not be obstructed. Adequate air must be supplied for combustion and ventilation. An insufficient supply of air will cause recirculation

of combustion products resulting in air contamination that may be hazardous to life. Such a condition often will result in a yellow, luminous burner flame, causing carboning or sooting of the combustion chamber, burners and flue tubes with possible damage to the heater.

**Air Intake Installation** - An optional 3" (7.6cm) diameter telescoping air intake and leg enclosure are required to supply fresh air to the water heater for combustion for 30 gallon (113.5L) water heaters and for 40 gallon (151.4L) water heaters. **Note: When a mobile home is tightly skirted, an air inlet opening in the skirting must be provided. The opening shall have a minimum free area of at least 9 in<sup>2</sup> (22.9cm<sup>2</sup>). If the opening is screened or covered with a louver, the total free area must be at least 9 in<sup>2</sup> (22.9cm<sup>2</sup>).** The following steps must be followed for proper installation of these air supply components: (Refer to Figure 4.)

1. After selecting the proper location for the water heater, cut a 4" 10.2cm) diameter hole through the floor and all other layers of flooring and sheathing directly beneath the center of the water heater.
2. Insert the air intake into the 4" (10.2cm) diameter hole and fasten to the floor with the screws provided.
3. Adjust the air intake so the lower tube extends below the underside sheathing and secure with the screws provided. **THE BOTTOM OF THE AIR INTAKE MUST BE AT LEAST 12" (30.5cm) ABOVE THE GROUND LEVEL.**
4. Seal the openings around the air intake and underside sheathing to resist the entrance of rodents.
5. Position the water heater so it is centered above the air intake. **(Note: The water heater should also be centered with the openings in the roof and ceiling to allow for correct assembly of the roof jack to the draft diverter.)**

The water heater is to be secured in place using the supplied sheet metal strapping and screws. Fasten the base of the water heater to the floor using the screws provided. The perforated metal strapping must be fastened to the top of the water heater and to the adjacent walls with the screws provided (See Figure 4).

## WATER CONNECTIONS

### NOTE:

**BEFORE PROCEEDING WITH THE INSTALLATION, CLOSE THE MAIN WATER SUPPLY VALVE.** After shutting off the main water supply, open a faucet to relieve the water line pressure to prevent any water from leaking out of the pipes while making the water connections to the water heater. After the pressure has been relieved, close the faucet. The COLD water inlet and HOT water outlet are identified on the top of the water heater. The fittings at the cold water inlet and hot water outlet are dielectric waterway fittings with 3/4" NPT male thread. Make the proper plumbing connections between the water heater and the plumbing system to the house. Install a shut-off valve in the cold water supply line.

### CAUTION

If sweat fittings are to be used, **DO NOT** apply heat to the nipples on top of the water heater. Sweat the tubing to the adapter before fitting the adapter to the water connections. It is imperative that heat is not applied to the nipples containing a plastic liner.

### WARNING

**FAILURE TO INSTALL AND MAINTAIN A NEW, LISTED 3/4" X 3/4" TEMPERATURE AND PRESSURE RELIEF VALVE WILL RELEASE THE MANUFACTURER FROM ANY CLAIM WHICH MIGHT RESULT FROM EXCESSIVE TEMPERATURE AND PRESSURES.**

If this water heater is installed in a closed water supply system, such as the one having a back-flow preventer in the cold water supply, provisions shall be made to control thermal expansion. **DO NOT** operate this water heater in a closed system without provisions for controlling thermal expansion. Your water supplier or local plumbing inspector should be contacted on how to control this situation.

After installation of the water lines, open the main water supply valve and fill the water heater. While the water heater is filling, open several hot water faucets to allow air to escape from the water system. When a steady stream of water flows through the faucets, close them and check all water connections for possible leaks. **NEVER OPERATE THE WATER HEATER WITHOUT FIRST BEING CERTAIN IT IS FILLED WITH WATER.**

### ▲ WARNING

Hydrogen gas can be produced in an operating water heater that has not had water drawn from the tank for a long period of time (generally two weeks or more). Hydrogen gas is extremely flammable. To prevent the possibility of injury under these conditions, we recommend the hot water faucet to be open for several minutes at the kitchen sink before you use any electrical appliance which is connected to the hot water system. If hydrogen is present, there will be an unusual sound such as air escaping through the pipes as hot water begins to flow. Do not smoke or have open flame near the faucet at the time it is open.

This water heater can deliver scalding temperature water at any faucet in the system. Be careful whenever using hot water to avoid scalding injury. Certain appliances such as dishwashers and automatic clothes washers may require increased temperature water. By setting the thermostat on this water heater to obtain the increased temperature water required by these appliances, you may create the potential for scald injury. To protect against injury, you should install an anti-scald tempering valve in the water system. This valve will reduce point of discharge temperature by mixing cold and hot water in branch supply lines. Such valves are available from the local plumbing supplier. Please consult with a plumbing professional.

### ▲ WARNING

For protection against excessive temperatures and pressure, install temperature and pressure protective equipment required by local codes, but not less than a combination temperature and pressure relief valve certified by a nationally recognized testing laboratory that maintains periodic inspection of production of listed equipment or materials as meeting the requirements of the Standard for Relief Valves and Automatic Gas Shutoff Devices for Hot Water Supply Systems, ANSI Z21.22 or the Standard CAN1-4.4, Temperature and Pressure and the Standard CAN1-4.4, Temperature, Pressure, Temperature and Pressure Relief Valves and Vacuum Relief Valves. The combination temperature and pressure relief valve shall be marked with a maximum set pressure not to exceed the maximum working pressure of the water heater. The combination temperature and pressure relief valve shall also have an hourly rated temperature steam BTU discharge capacity not less than the hourly rating of the water heater.

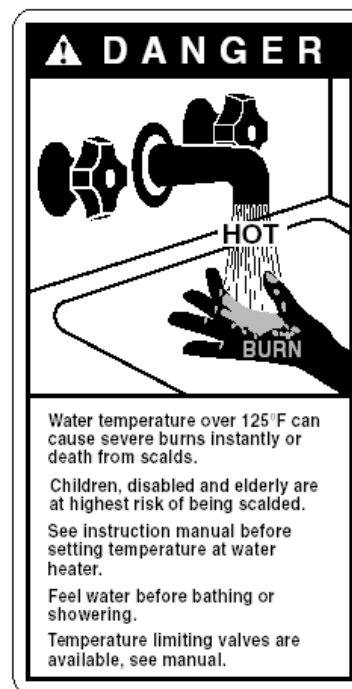
Install the combination temperature and pressure relief valve into the opening provided and marked for this purpose on the water heater.

### ▲ WARNING

**NOTE:** Some models may already be equipped or supplied with a combination temperature and pressure relief valve. Verify that the combination temperature and pressure relief valve complies with local codes. If the combination temperature and pressure relief valve does not comply with local codes, replace it with one that does. Follow the installation instructions above on this page.

Install a discharge line so that water discharged from the combination temperature and pressure relief valve will exit within six (6) inches (15.2 cm) above, or any distance below the structural floor and cannot contact any live electrical part. The discharge line is to be installed to allow for complete drainage of both the combination temperature and pressure relief valve and the discharge line. The discharge opening must not be subjected to blockage or freezing. **DO NOT** thread, plug or cap the discharge line. It is recommended that a minimum clearance of four (4) inches (10.2 cm) be provided on the side of the water heater for servicing and maintenance of the combination temperature and pressure relief valve.

Do not place a valve between the combination temperature and pressure relief valve and the tank.



### GAS CONNECTIONS

The gas supply lines must meet all requirements of the National Fuel Gas Code ANSI Z223.1-(Latest Edition) and/or in Canada CAN/CGA B149 Installation Codes - (Latest Editions).

The minimum permissible gas supply pressure for the purpose of input adjustment is 1.0" water column (.25kPa) above the operating manifold pressure. See the rating plate and combination gas control for the manifold pressure and gas type. The maximum permissible gas supply pressure is 14.0" water column (3.5kPa) for natural gas and liquefied petroleum gases/propane gas.

1. Connect this water heater only to the type of gas (Natural or Propane gas) as shown on the rating plate. Use clean 1/2" black iron pipe. (Dirt and scale from the pipe can enter the combination control and cause it to malfunction). The inlet gas line must have a minimum length of 3" (7.6 cm) drip leg (sediment trap) installed as close to the water heater's combination gas control as possible. A ground joint union must be installed in the gas supply line feeding the water heater to permit servicing of the water heater. Compounds used on the threaded joints of the gas piping must be resistant to the action of liquefied petroleum gases/propane gas.

2. This water heater and its gas connection must be leak tested before placing the water heater in operation. Check for gas leaks with a soap and water solution and a brush or a commercial leak detector fluid. **NEVER USE A MATCH OR OPEN FLAME FOR TESTING!**

### CAUTION

The water heater and individual shut-off valve must be disconnected from the gas supply piping system during any pressure testing of the system at test pressures in excess of 1/2 psi (3.5kPa). The water heater must be isolated from the gas supply piping system by closing its manual shut-off valve during any pressure testing of the gas supply system at test pressures equal to or less than 1/2 psi (3.5kPa). The supply line must be capped when not connected to the water heater.



This water heater has a gas control which will operate on either natural or liquefied petroleum (LP) gas. Normally the control is set to operate on natural gas, but can be converted for liquefied petroleum (LP) gas by following these instructions for gas conversion.

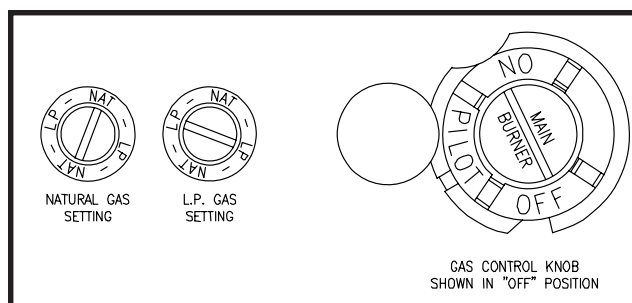
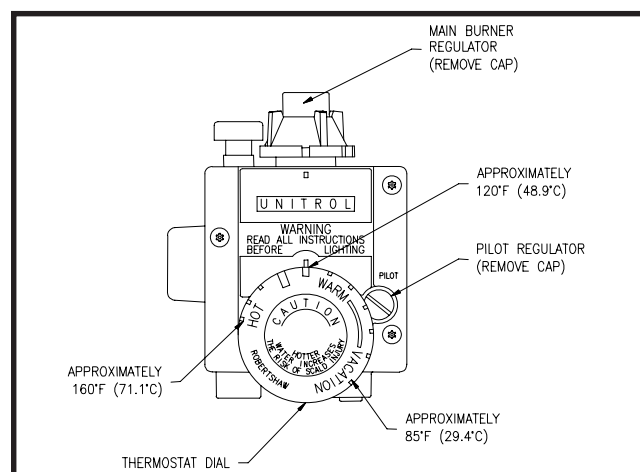
### CAUTION


All gas conversions must be performed by qualified service personnel only.

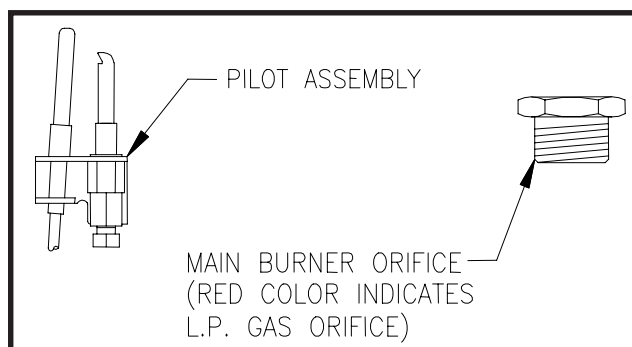
## GAS CONVERSION INSTRUCTIONS

### To convert from natural gas to LP gas

1. Depress and rotate gas main burner regulator knob clockwise  to the "OFF" position.
2. Change main burner gas regulator by removing cap from gas regulator. Depress and rotate knob counterclockwise  to the L.P. setting using a screwdriver. Replace cap.



3. Change the pilot regulator by removing thermostat dial and pilot regulator cap. Depress and rotate knob clockwise  to the L.P. setting using a screwdriver. Replace cap.
4. Remove the outer door. Remove, or slide open, the inner door.
5. Disconnect thermocouple, Gas supply tube and pilot tube from the gas valve and remove the burner assembly from the water heater.
6. Remove main burner orifice and pilot assembly and replace with "RED" color coded L.P. orifice and pilot assembly provided in the cloth bag attached to the water heater.



7. Replace the burner assembly and reconnect all fittings.
8. Close and/or replace inner and outer doors.
9. To light pilot, follow the lighting instructions provided on the water heater and in this installation and operation instruction manual.

### To convert from LP to natural gas

1. Follow the instructions above except remove the "RED" main burner orifice and pilot assembly. Replace with the ones originally provided with the water heater.
2. Change the main gas regulator to "NAT" as noted in step 2 of the above instructions.
3. Change the pilot regulator to "NAT" as noted in step 3 of the above instructions.

## GENERAL OPERATION

### WARNING

Water heaters are heat producing appliances. To avoid damage or injury there shall be no materials stored against the water heater or vent-air intake system, and proper care shall be taken to avoid unnecessary contact (especially by children) with the water heater and vent-air intake system. **UNDER NO CIRCUMSTANCES SHALL FLAMMABLE MATERIALS, SUCH AS GASOLINE OR PAINT THINNER BE USED OR STORED IN THE VICINITY OF THIS WATER HEATER, VENT-AIR INTAKE SYSTEM OR IN ANY LOCATION FROM WHICH FUMES COULD REACH THE WATER HEATER OR VENT-AIR INTAKE SYSTEM.**



## TO FILL THE WATER HEATER

1. Close the water heater drain valve by turning the knob clockwise.
2. Open the cold water supply shut-off valve.
3. Open several hot water faucets to allow air to escape from the system.
4. When a steady stream of water flows from the faucets, the water heater is filled. Close the faucets and check for water leaks at the water heater drain valve, combination temperature and pressure relief valve and the hot and cold water connection.

## TO DRAIN THE WATER HEATER

Should it become necessary to completely drain the water heater, make sure you follow the steps below:

1. Rotate the thermostat dial clockwise to the "PILOT LIGHTING" position.
2. Rotate and partially depress gas control knob clockwise to the "OFF" position.
3. Shut off the gas supply to the water heater.
4. Close the cold water supply shut-off valve.
5. Open the drain valve on the water heater by turning the knob counter-clockwise. The drain valve has threads on the end that will allow the connection of a standard hose coupling.
6. Open a hot water faucet to allow air to enter the system.

To refill the water heater, refer to "To Fill the Water Heater."

## FOR YOUR SAFETY READ BEFORE LIGHTING



### WARNING

If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

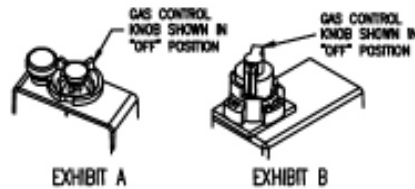
- A. This appliance has a pilot which must be lighted by hand. When lighting the pilot, follow these instructions exactly.
- B. **BEFORE LIGHTING** smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

### WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
  - Do not touch any electric switch; do not use any telephone in your building.
  - Immediately call your gas supplier from a neighbor's telephone. Follow the gas supplier's instructions.
  - If you cannot reach your gas supplier, call the fire department.
- C. Use only your hand to push in or turn the gas control knob. Never use tools. If the knob will not push in or turn by hand, don't try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.
  - D. Do not use this appliance if any part has been under water, immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

## LIGHTING INSTRUCTIONS

1. Stop! Read the safety information above on this label.
2. If applicable, turn off all electric power to appliance.
3. Rotate the thermostat dial counter-clockwise to the lowest possible position.
4. Rotate gas control knob clockwise to the "OFF" position.



5. Wait five (5) minutes to clear out any gas. Then smell for gas, including near the floor. If you smell gas, STOP! Follow "B": in the safety information above on this table. If you don't smell gas, go to the next step.
  6. Remove outer door. Remove inner door or slide it open.
  7. Find pilot. Follow aluminum tube from the "right underside" of the gas control. The pilot is adjacent to the burner.
  8. Turn the gas control knob to the "PILOT" position.
  - 9a. **FOR EXHIBIT A GAS CONTROLS -**  
Depress and hold down red pilot set button. Immediately light the pilot with a match. Continue to hold down the red button for about one (1) minute after the pilot is lit. Release button and it should pop back up. Pilot should remain lit. If it goes out, repeat steps 5 through 9.
  - 9b. **FOR EXHIBIT B GAS CONTROLS -**  
Depress and hold down gas control knob. Immediately light the pilot with a match. Continue to hold down the knob for about (1) minute after the pilot is lit. Release the knob and it should pop back up. Pilot should remain lit. If it goes out, repeat steps 5 through 9.
- FOR EXHIBIT A & B GAS CONTROLS -**
- \* If button or knob does not pop up where released, stop and immediately call your technician or gas supplier.
  - \* If the pilot will not stay lit after several tries, turn the gas control knob to "OFF" and call your technician or gas supplier.
10. Replace inner door or slide it closed. Replace outer door.
  11. Turn gas control knob counterclockwise to on position.
  12. Set thermostat to desired setting.
  13. If applicable, turn on all electric power to the appliance.

## TO TURN OFF GAS TO APPLIANCE

1. Turn off all electric power to the appliance if service is to be performed.
2. Set the thermostat to the lowest setting.
3. Rotate and if applicable, partially depress gas control knob clockwise to "OFF" position.



### WARNING: FOR YOUR SAFETY

Do not store or use other flammable, combustible, or corrosive vapors or liquids in the vicinity of this or any other appliance.



### WARNING: HOT WATER CAN PRODUCE 3<sup>RD</sup> DEGREE BURNS

In 6 seconds at 140°F (60°C) - In 30 seconds at 130°F (24°C)

Vapors from flammable liquids will explode and catch fire causing death or severe burns.

Read and follow water heater warnings and instructions. If installation and operation instructions are missing, contact the retailer or manufacturer.

This appliance must be installed in accordance with local codes or, in the absence of local codes, the National Fuel Gas Code, ANSI Z223.1. Or the CAN/CGA-B149 installation codes. For installation in a manufactured home (mobile home).

**CAUTION:** Operation of this water heater in air contaminated by perchloroethylene, any chlorinated hydrocarbon or strong oxidizing agents, will result in serious damage to brass orifices, internal steel parts and void the warranty.

**IMPORTANT – BURNER MUST BE LEVEL.** Models containing a cast iron burner are equipped with an adjustable air shutter. The air shutter on the front of the main burner must be adjusted when the water heater is installed. See installation instructions for proper air shutter adjustment procedures.

### STATE OF CALIFORNIA NOTICE

**WARNING:** This water heater must be braced, anchored or strapped to avoid falling or moving during an earthquake. See instructions for correct installation procedures.

**WARNING:** If not installed, operated and maintained in accordance with the manufacturer's instructions this product could expose you to substances in the fuel or form combustion which can cause death or serious illness including, cancer, birth defects or other reproductive harm.

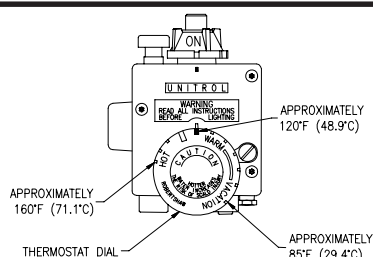
### SUITABLE FOR WATER (PORTABLE) HEATING AND SPACE HEATING

Toxic chemicals, such as used for boiler treatment, shall not be introduced into potable water heater used for space heating. This water heater may never be connected to any existing heating system or component(s) previously used with a nonpotable water heater appliance.

### THERMOSTAT ADJUSTMENT

The thermostat dial is adjusted to its lowest temperature position when shipped from the factory. When adjusting the thermostat it should be remembered that lower temperature settings are more energy efficient. To adjust the thermostat, turn the dial clockwise until the minimum acceptable temperature is set. It is suggested that the starting point setting not exceed the "HOT" mark [approximately 120°F (49°C)] on the thermostat, as indicated in Figure 2.

Figure 2



### ! DANGER

Hotter water increases the risk of scald injury. Scalding may occur within five (5) seconds at a temperature setting of 135°F (57°C). To protect against hot water injury, install an anti-scald tempering valve in the water system. This valve will reduce point of discharge temperature by mixing cold and hot water in branch water lines. A licensed plumbing professional or local plumbing authority should be consulted.

**Note:** This water heater is equipped with an energy cut out device to prevent overheating. Should overheating occur or the gas supply fail to shut off, turn off the manual gas control valve to the appliance and call qualified service technician.

**Note:** Whenever the water heater is filled with cold water, condensate will form on the cool tank surface and drops of water will fall on the hot burner and combustion chamber surfaces producing a "sizzling" noise. Condensation is normal and does not indicate a leak. It will disappear when the tank becomes heated.

### BURNER FLAME CHECK

**Steel Burner:** These models are equipped with self adjusting air mixture and do not have an adjustable air shutter (See Figure 3). At periodic intervals, a visual check of the main burner and pilot flames should be made to determine if they are burning properly. The main burner flame should light smoothly from the pilot.

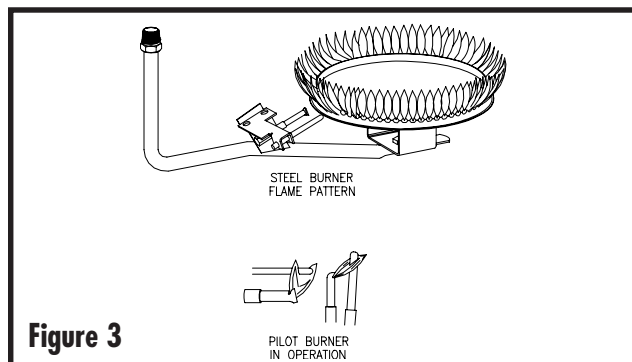


Figure 3

### MAINTENANCE

#### ! WARNING

Water heaters are heat producing appliances. To avoid damage or injury there shall be no materials stored against the water heater or vent-air intake system and proper care shall be taken to avoid unnecessary contact (especially by children) with the water heater and vent-air intake system. **UNDER NO CIRCUMSTANCES SHALL FLAMMABLE MATERIALS, SUCH AS GASOLINE OR PAINT THINNER BE USED OR STORED IN THE VICINITY OF THIS WATER HEATER, VENT-AIR INTAKE SYSTEM OR IN ANY LOCATION FROM WHICH FUMES COULD REACH THE WATER HEATER OR VENT-AIR INTAKE SYSTEM.**

#### IMPORTANT

The water heater should be inspected at a minimum annually by a qualified service technician for damaged components and/or joints not sealed. **DO NOT** operate this water heater if any part is found damaged or if any joint is found not sealed.

The following maintenance should be performed by a qualified service technician at the minimum periodic intervals suggested below. In some installations, the maintenance interval may be more frequent depending on the amount of use and the operating conditions of the water heater. Regular inspection and maintenance of the water heater and vent-air intake system will help to ensure safe and reliable operation.

1. Annually check the operation of the thermostat.
2. The flow of combustion and ventilation air **MUST NOT** be restricted. Clear the combustion air openings of any dirt, dust, or other restrictions.

#### ! WARNING! The ventilation air system may be HOT.

3. At all times keep the water heater area clear and free from combustible materials, gasoline and other flammable vapors and liquids.
4. Bi-annually conduct a visual check of the main and pilot burner flames to determine that they are burning properly. See Burner Flame Check section on page 7.
5. Annually remove the inner door and main burner assembly to clean orifices and related parts of any dirt or other foreign material. Inspect the burner ports for obstructions or debris and clean with a wire brush as needed. Wire brush and/or vacuum clean the combustion chamber as needed to remove scale deposits and debris. **Note:** It is imperative for proper operation of the water heater that the inner door be replaced in the original location.

**▲ WARNING**

When lifting lever of the combination temperature and pressure relief valve, hot water will be released under pressure. Be careful that any released water does not result in bodily injury or property damage.

6. At least once a year, check the combination temperature and pressure relief valve to insure that the valve has not become encrusted with lime. Lift the lever at the lever at the top of the valve several times until the valve seats properly without leaking and operates freely.
7. Monthly drain off a gallon of water to remove silt and sediment.

**▲ WARNING! THIS WATER MAY BE HOT.**

8. If the combination temperature and pressure relief valve on the appliance discharges periodically, this may be due to thermal expansion in a closed water supply system. Contact the water supplier or local plumbing inspector on how to correct this situation. Do not plug the combination temperature and pressure relief valve outlet.

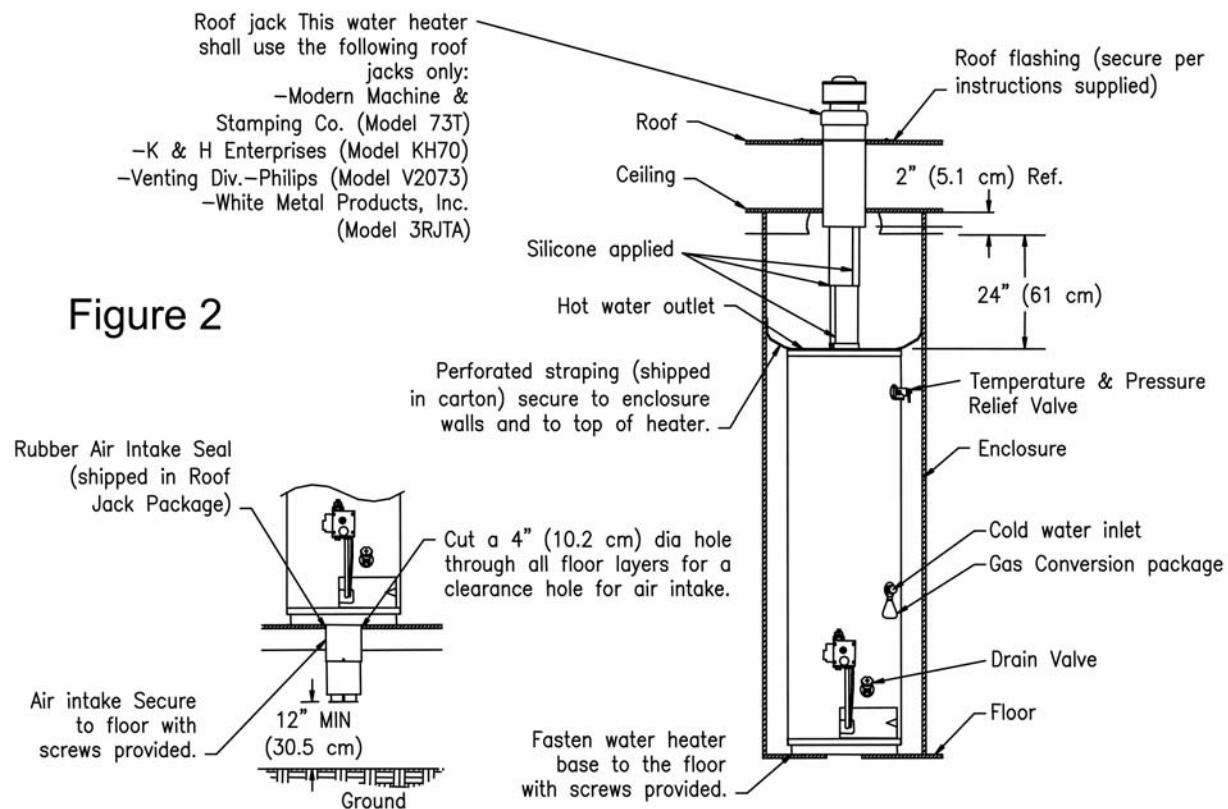
**▲ CAUTION**

FOR YOUR SAFETY, DO NOT ATTEMPT REPAIR OF COMBINATION GAS CONTROL, BURNERS OR GAS PIPING. REFER REPAIRS TO A QUALIFIED SERVICE TECHNICIAN.

9. A combination sacrificial anode rod/hot water outlet nipple has been installed to extend tank life. The anode rod should be inspected periodically (every 2 years) and replaced when necessary to prolong tank life. Water conditions in your area will influence the time interval for inspection and replacement of the anode rod. Contact the plumbing professional who installed the water heater or the manufacturer listed on the rating plate for anode replacement information. The use of a water softener may increase the speed of anode consumption. More frequent inspection of the anode is needed when using softened (or phosphate treated) water.

Contact your supplier or plumbing professional for replacement parts or contact the company at the address given on the rating plate of the water heater.

Provide the part name, model and serial numbers of the water heater when ordering parts.

**Figure 4****TYPICAL INSTALLATION - VENTING****Figure 2**